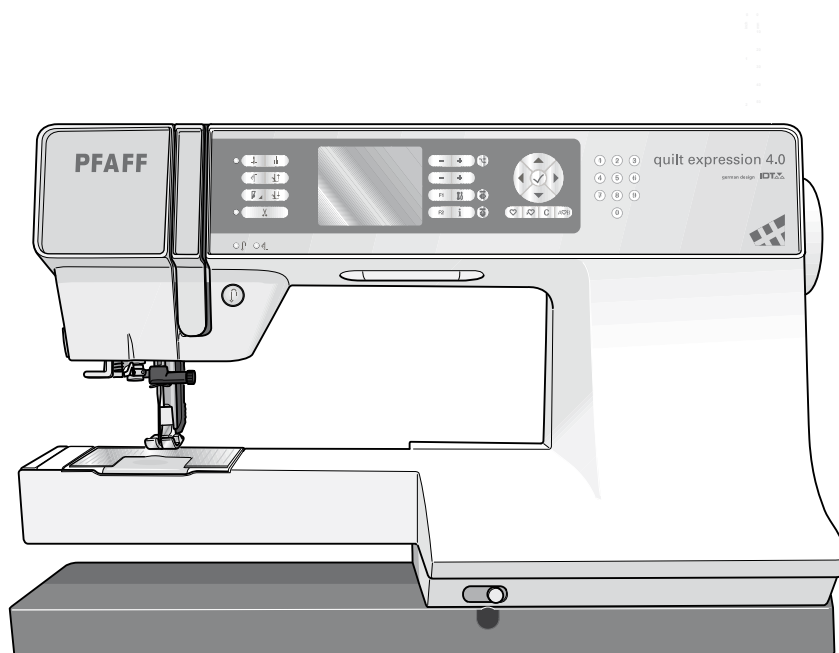


PFAFF®

Expression 2.0
3.0
4.0

Parts list

New feed system
From Product Nr 850117 to 850122



Nicht nummerierte Teile im Katalog werden nicht geliefert.

The parts mentioned without number in the parts list are not available.

Les pièces qui ne sont pas numérotées dans la liste de pièces détachées ne peuvent être livrées.

Bei Bestellung von Ersatzteilen muss die Modell-Nr. der Maschine, die Seitenzahl des Kataloges und die Teilenummer angegeben werden.

Prière d'indiquer dans vos commandes de pièces de rechange, le numéro de la machine, le numéro de la page dans la liste des pièces détachées, ainsi que les numéros des pièces commandées.

When ordering spare parts, please state the model number, the page number in the catalogue of spare parts and the number of the parts called for.



Please note that on disposal, this product must be safely recycled in accordance with relevant National legislation relating to electrical/electronic products. If in doubt please contact your retailer for guidance.



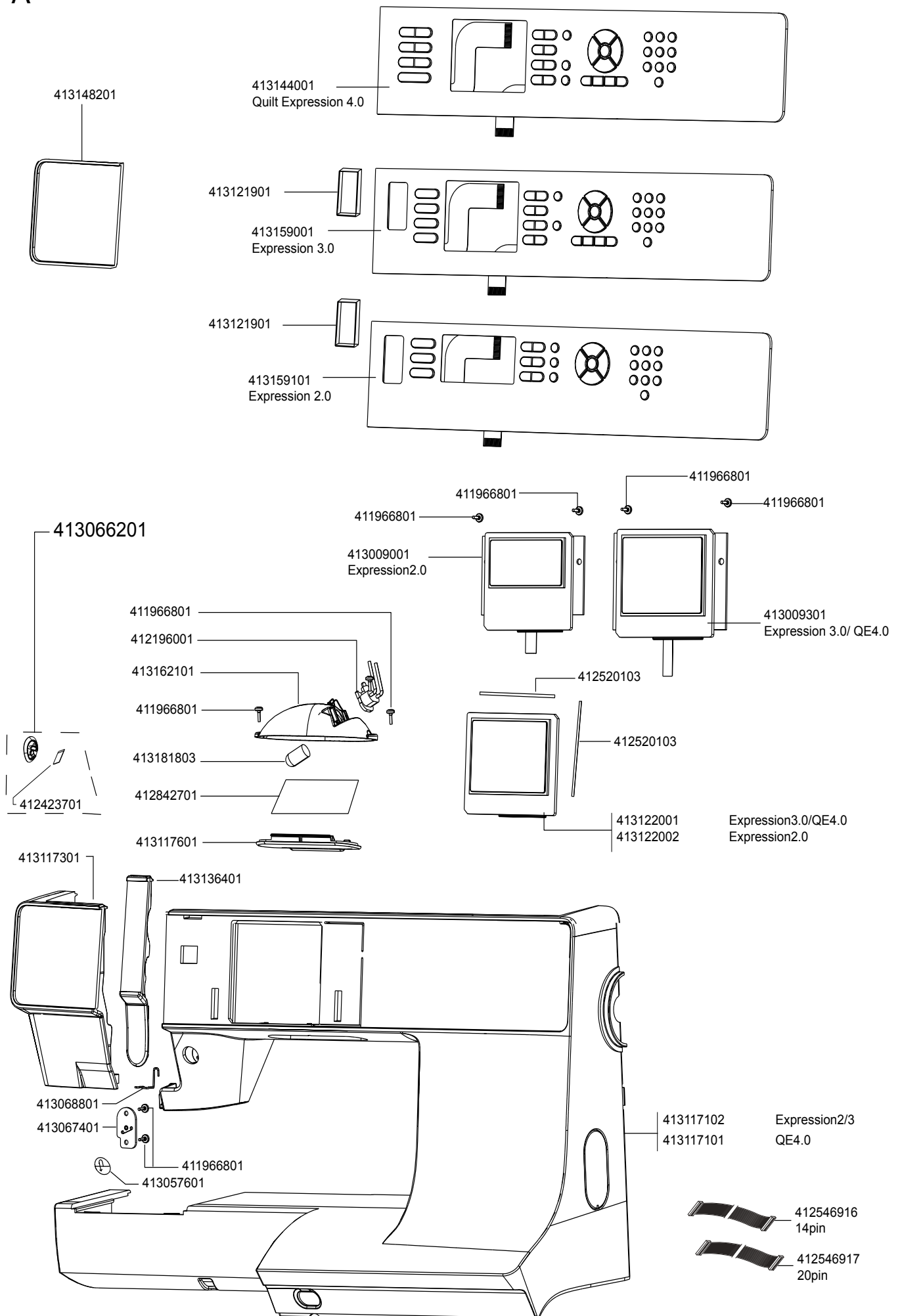
Bitte beachten Sie, dass hinsichtlich der Entsorgung dieses Produkts, vorschriftsmäßig entsprechend der gültigen nationalen Gesetzgebung für elektrische/elektronische Produkte, recycelt werden muss. Bei Zweifel setzen Sie sich bitte mit Ihrem Fachhändler in Verbindung.



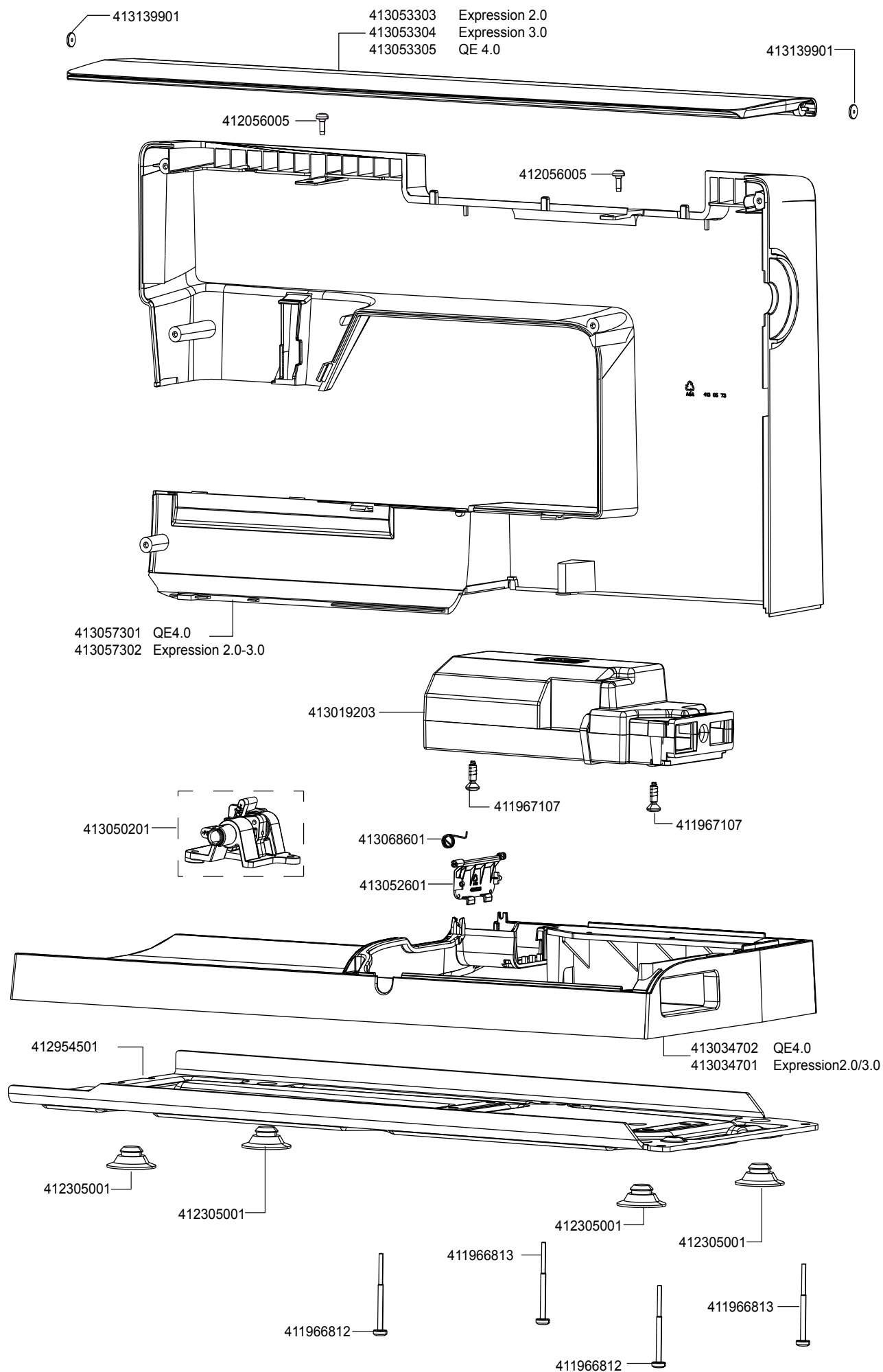
Veuillez noter qu'en cas de destruction, ce produit doit bénéficier d'un recyclage sécurisé, conforme à la législation nationale applicable aux produits électriques/électroniques. En cas de doute, veuillez contacter votre distributeur agréé.

- All casted parts within our products are marked with name of material if allowed by size.
- All molded plastic parts within our products are marked with name of material if allowed by size.

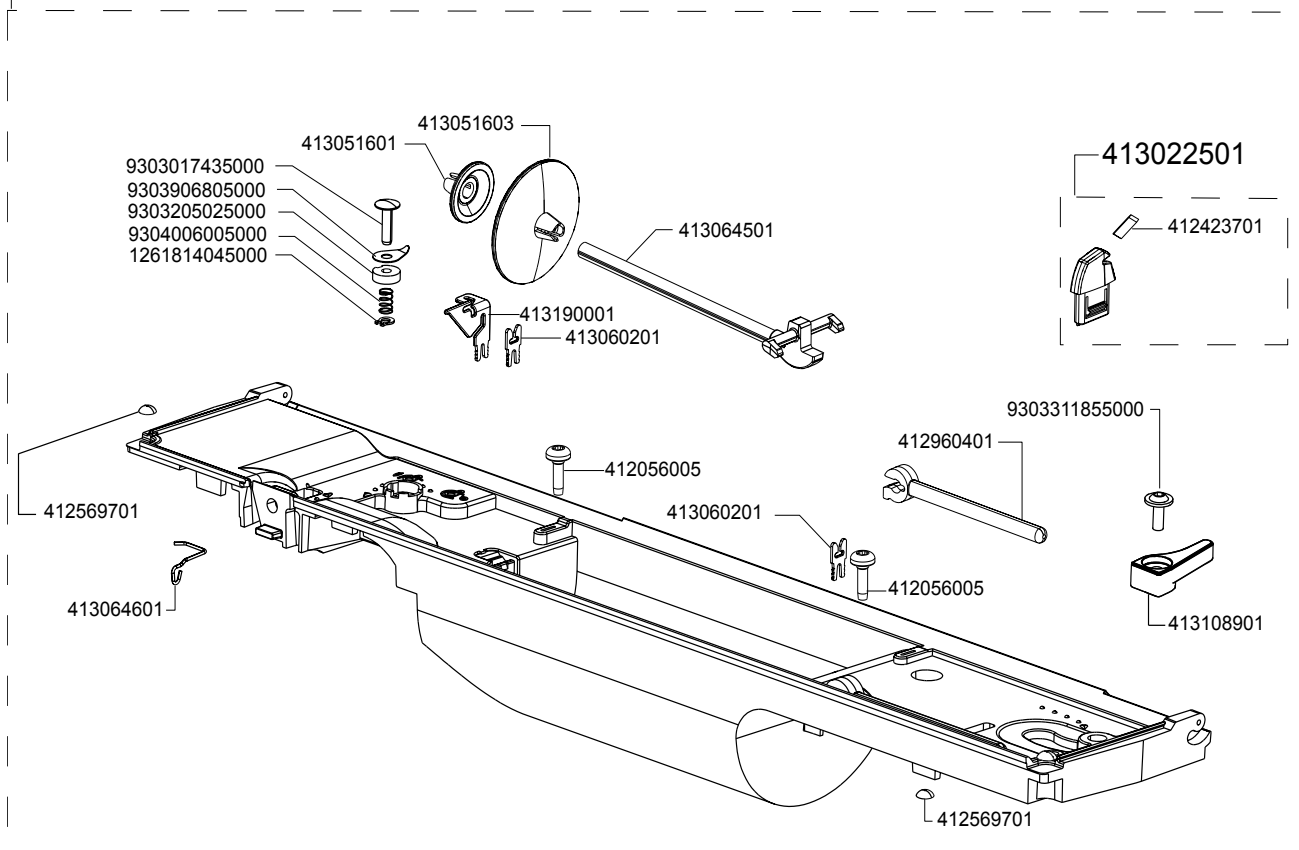
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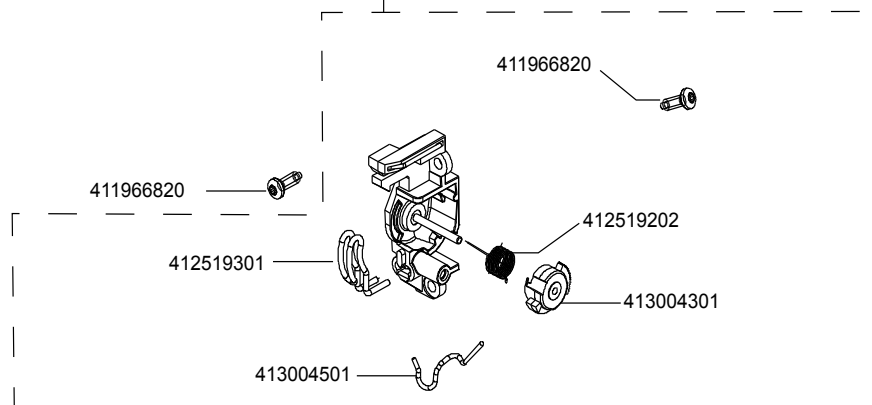
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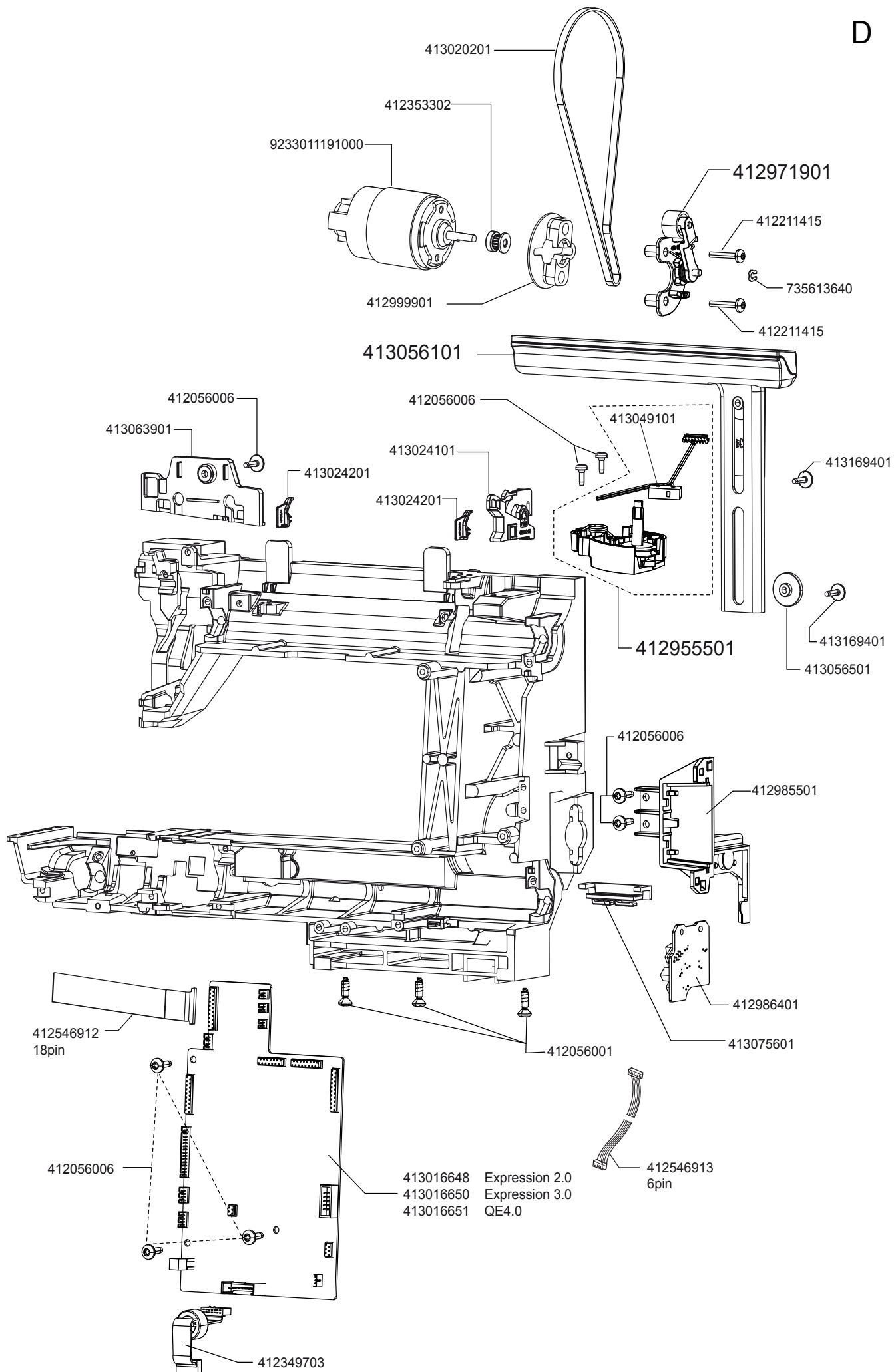
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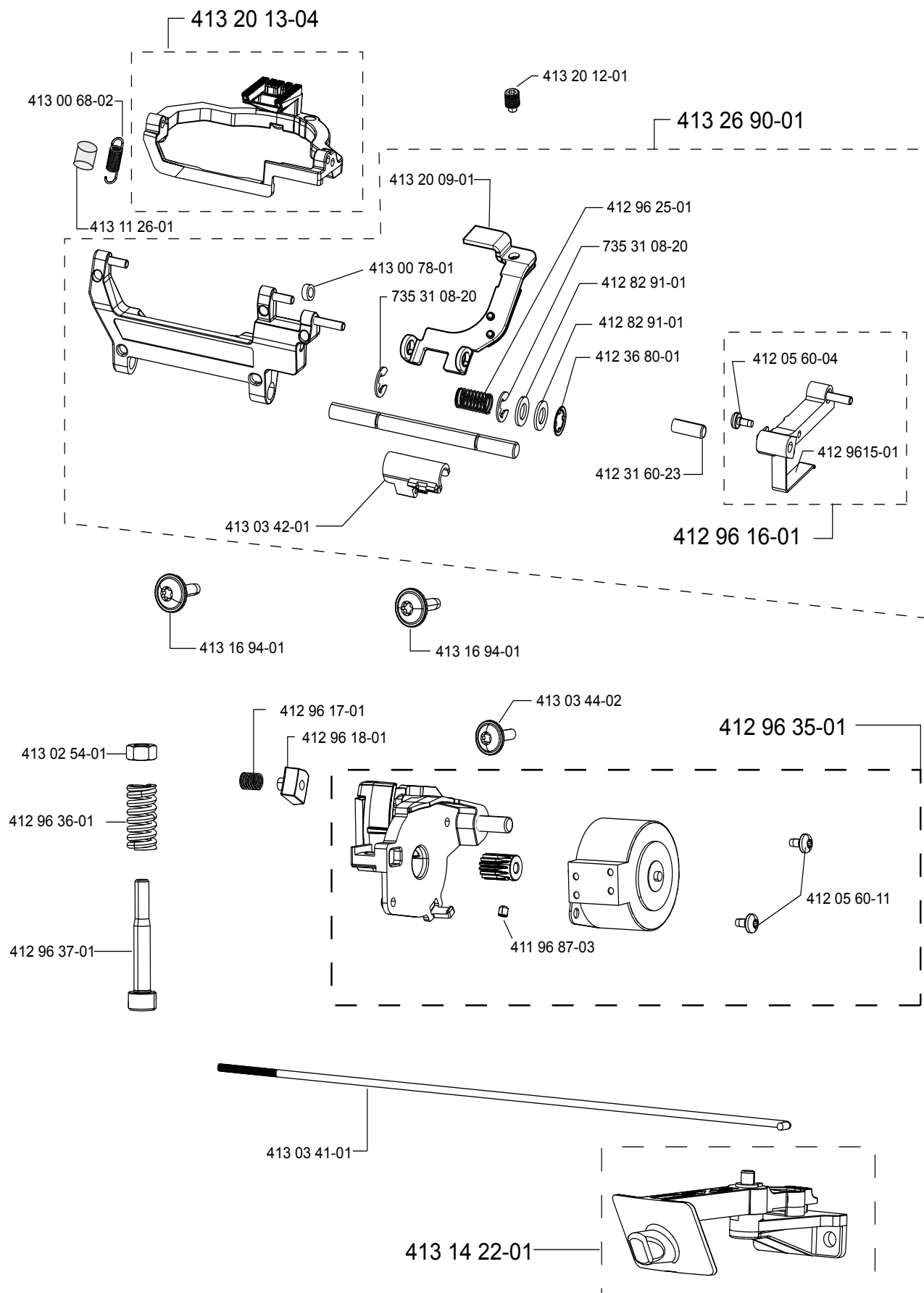


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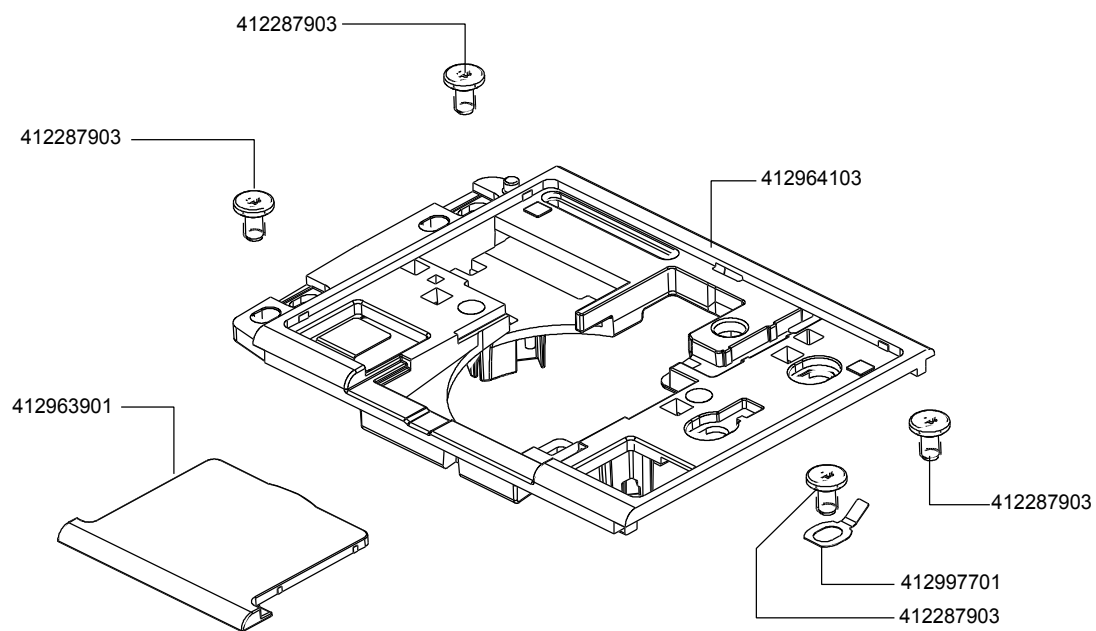
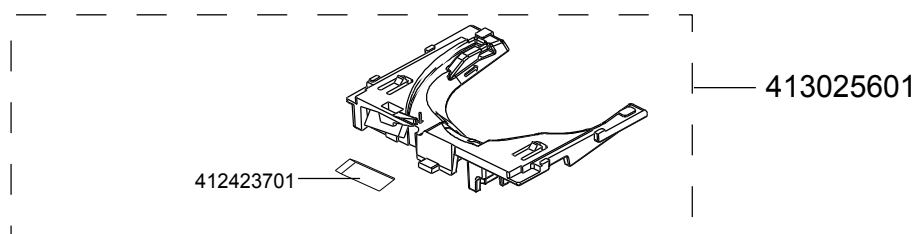
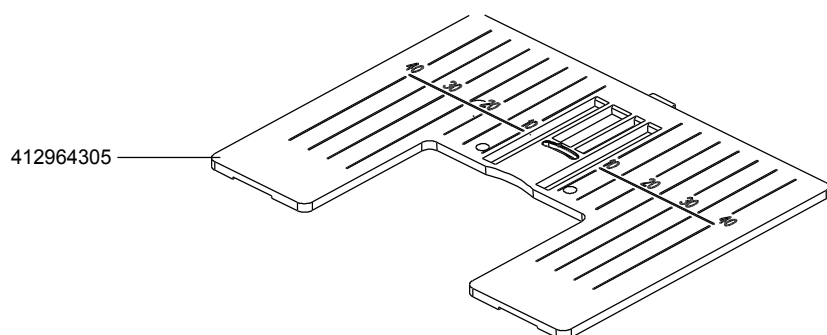


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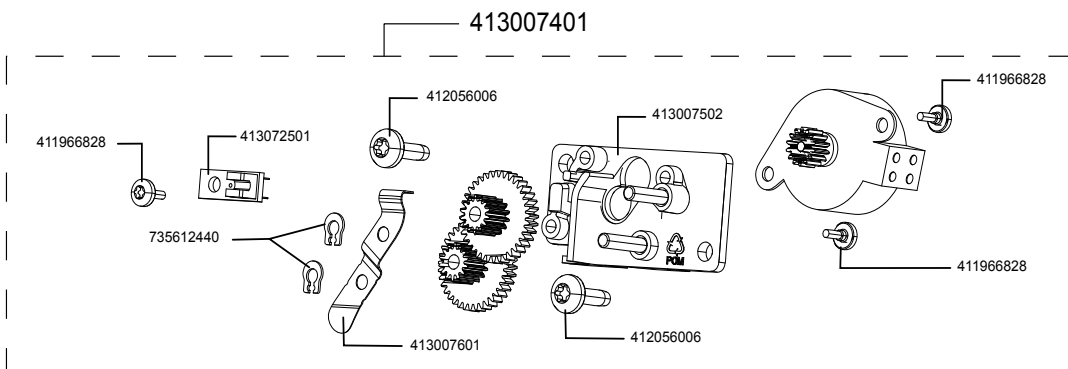
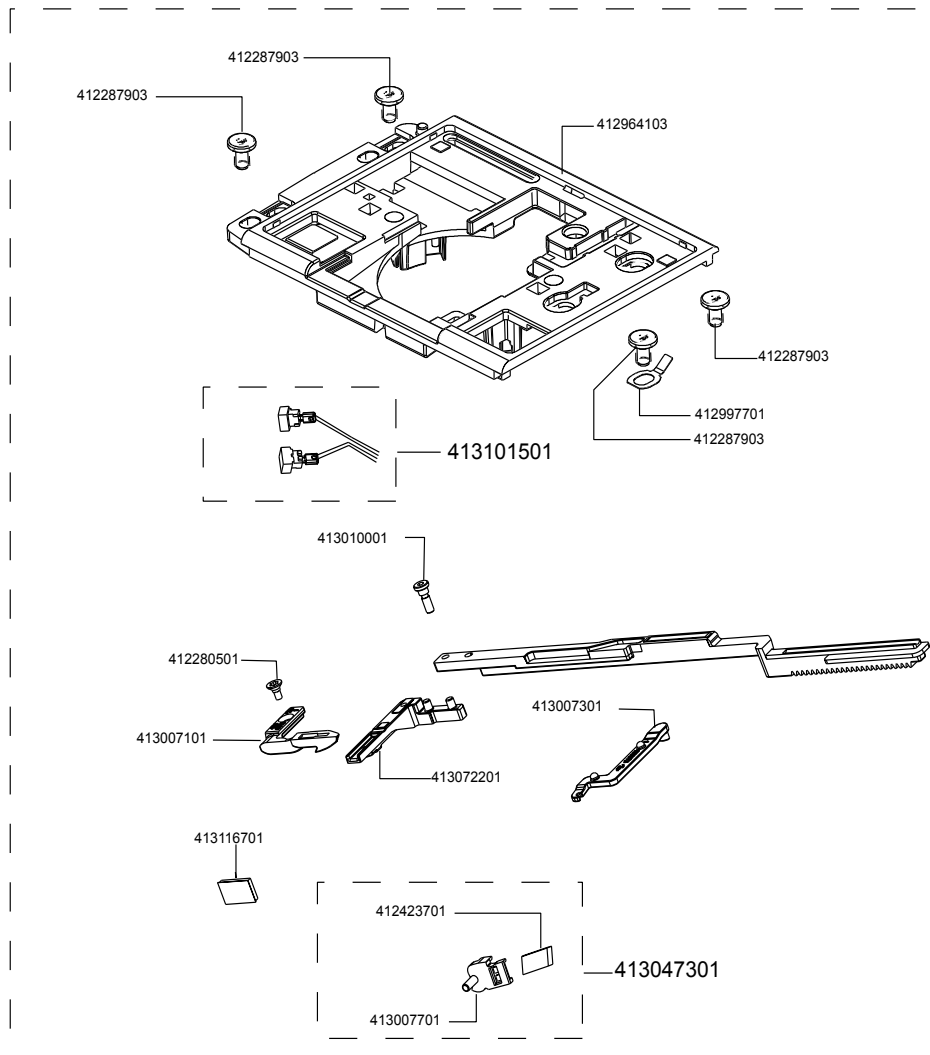
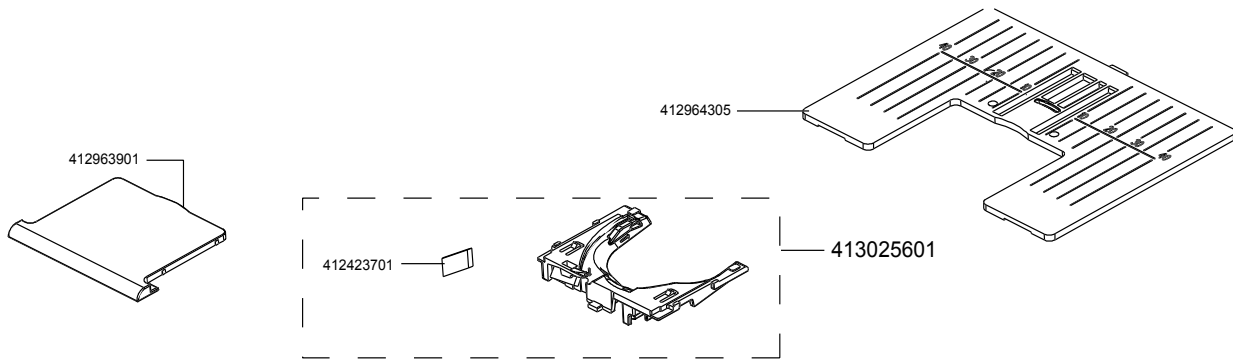




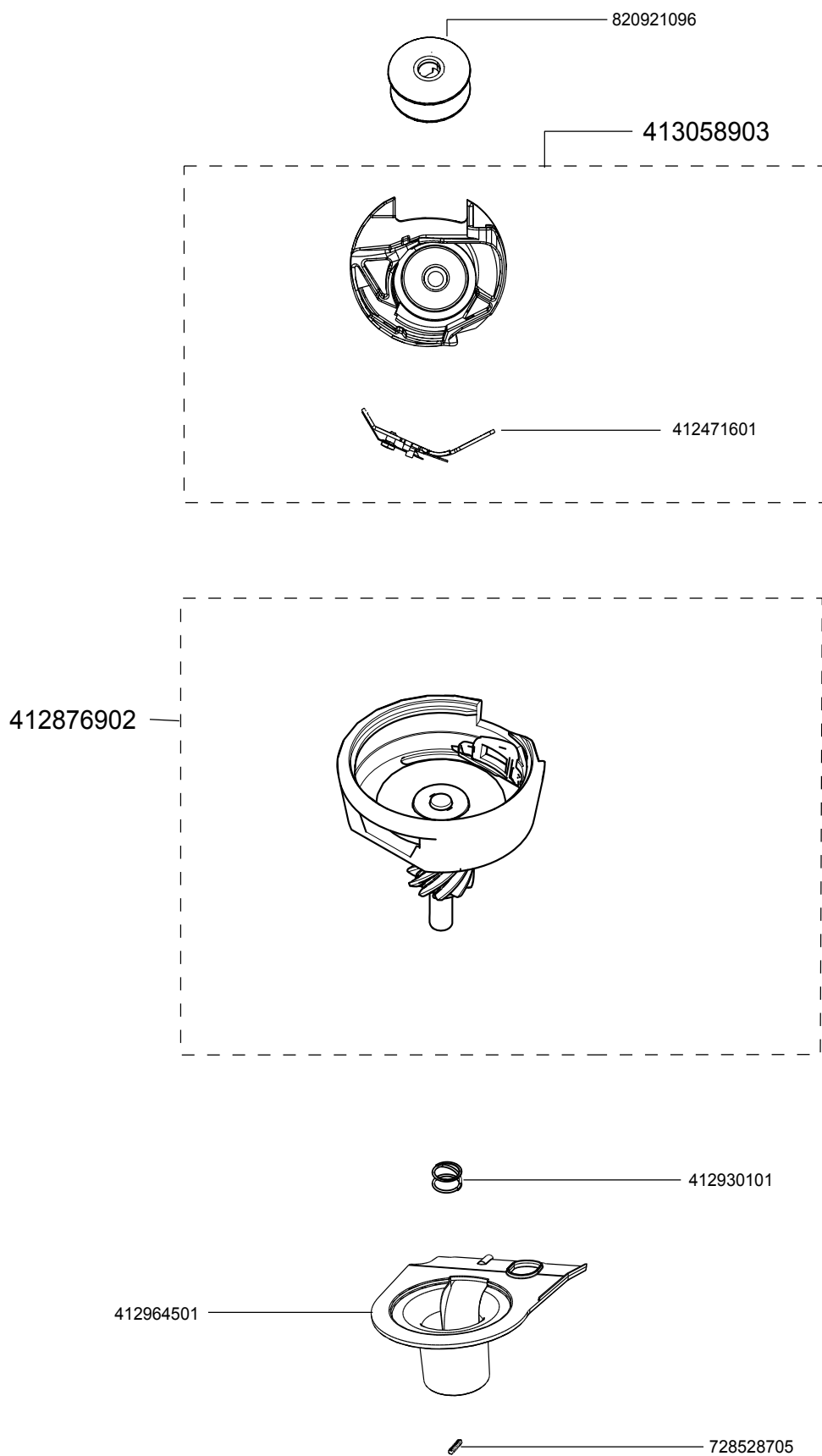
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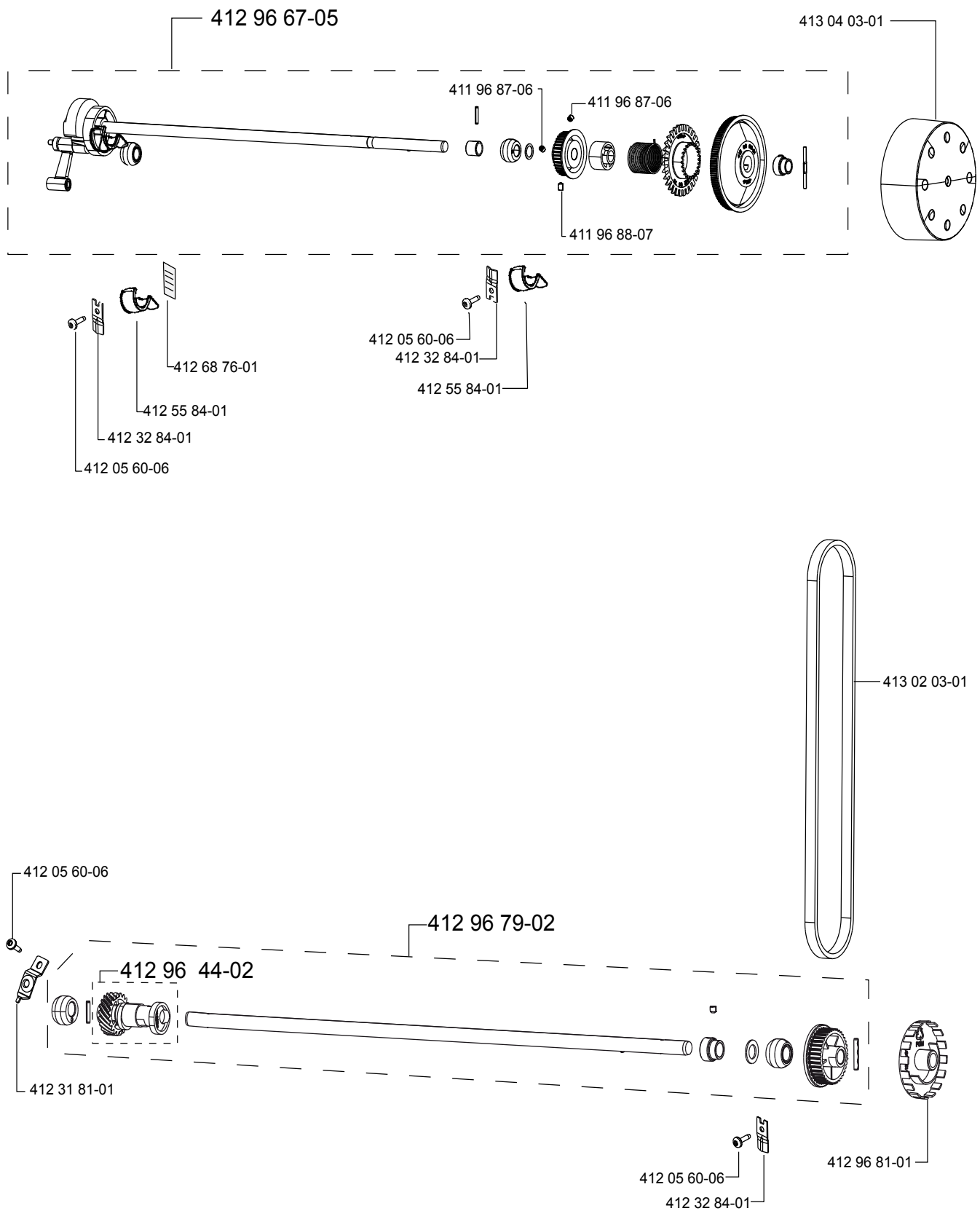
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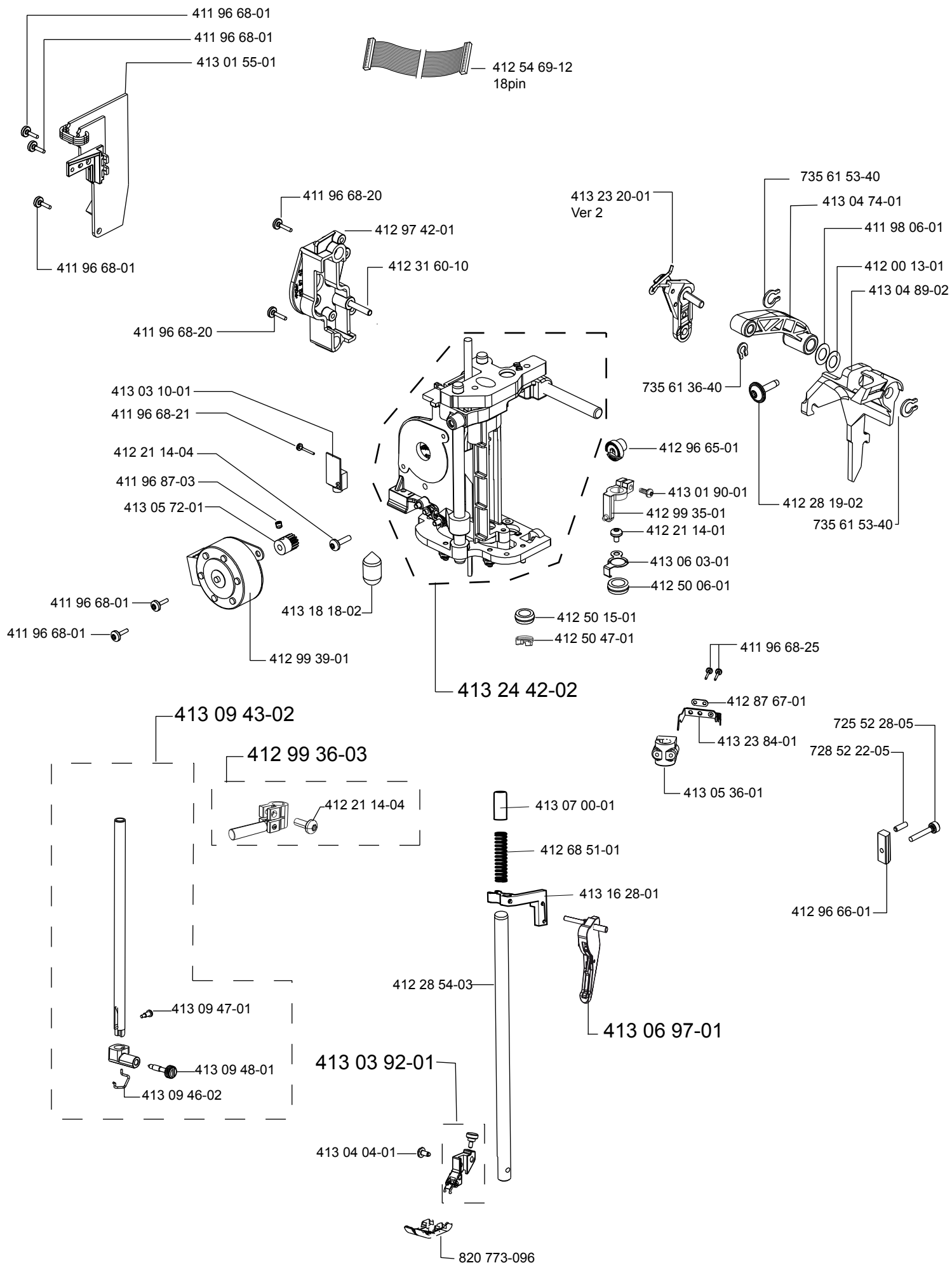
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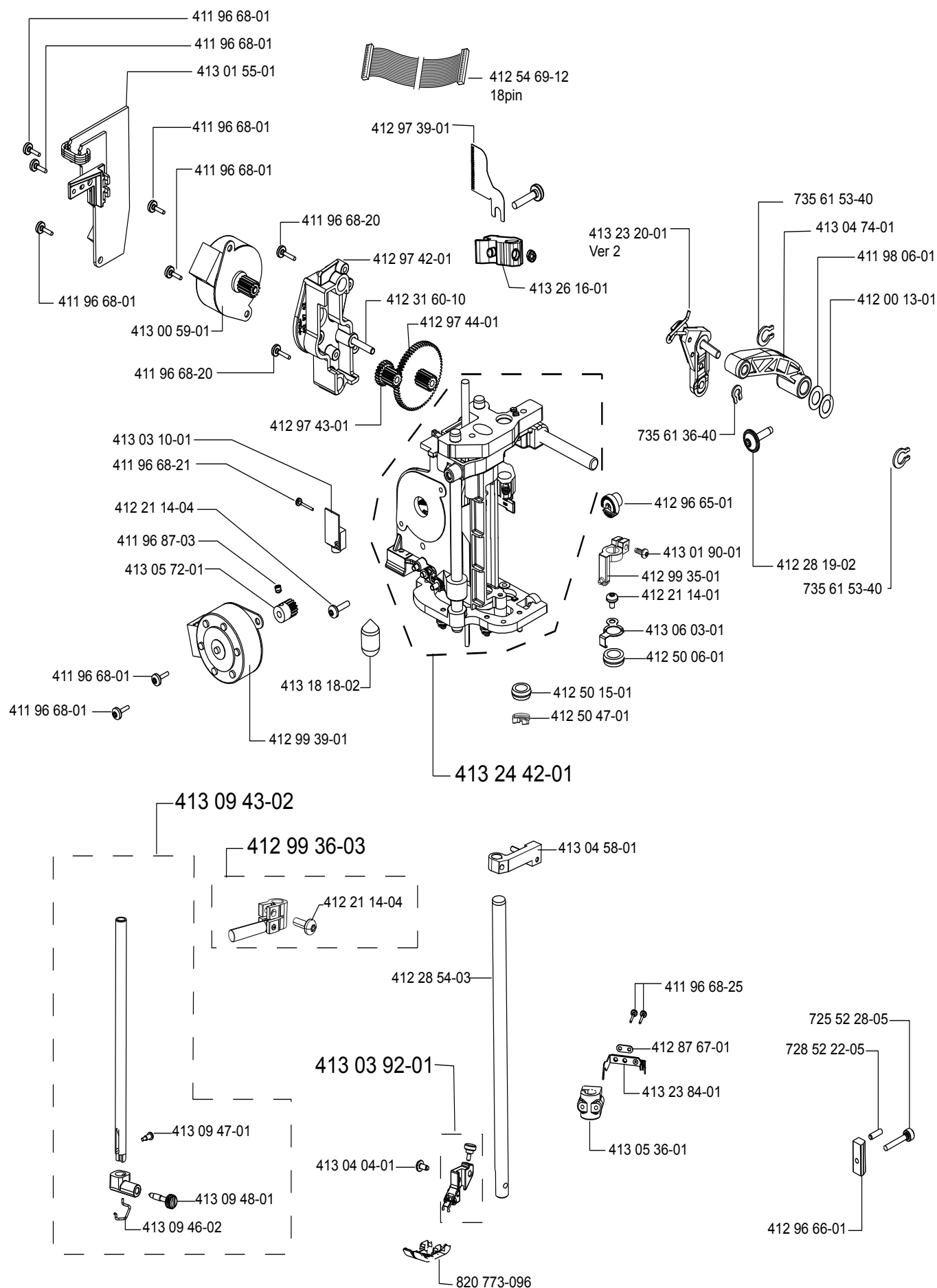


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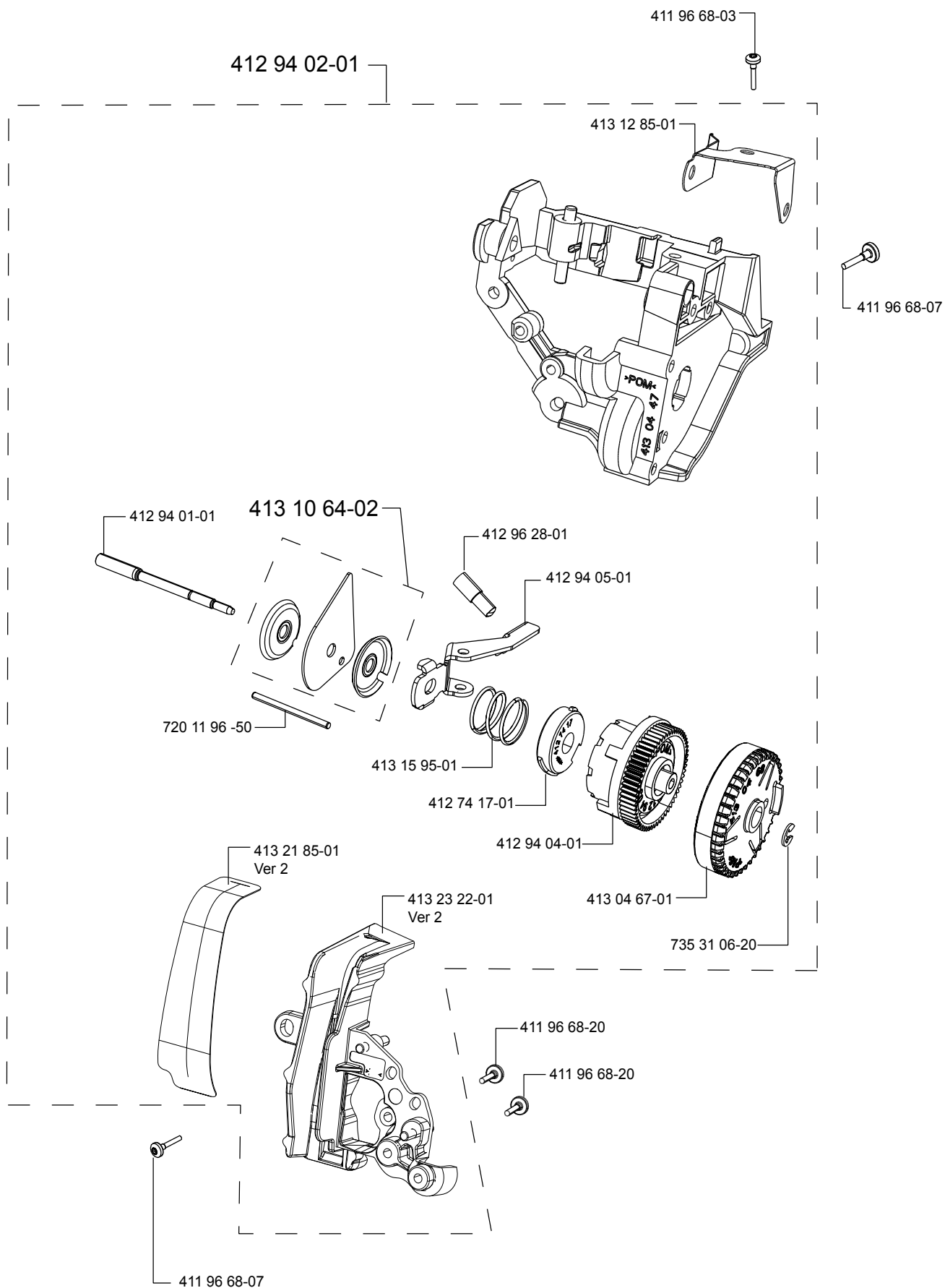


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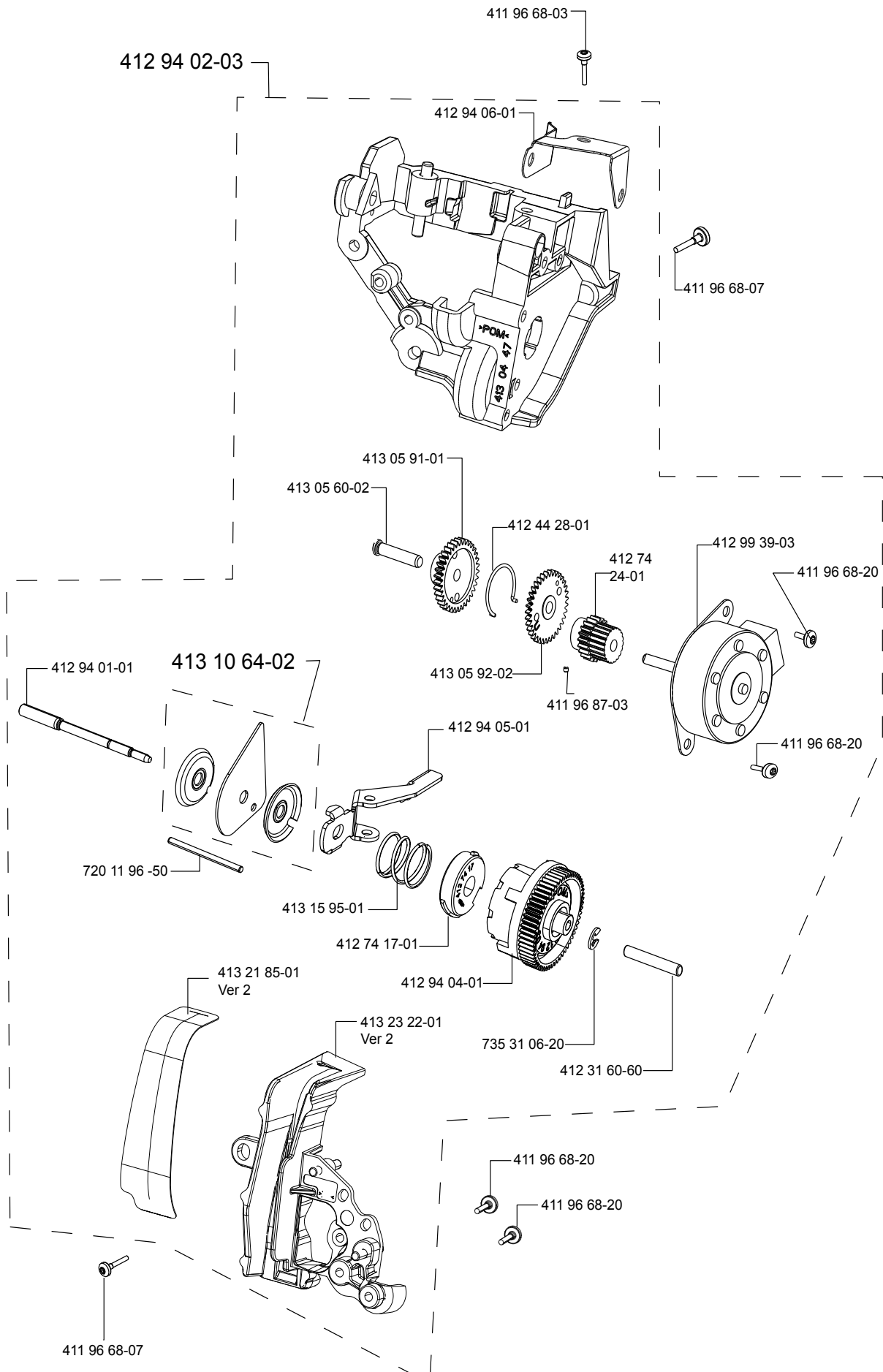


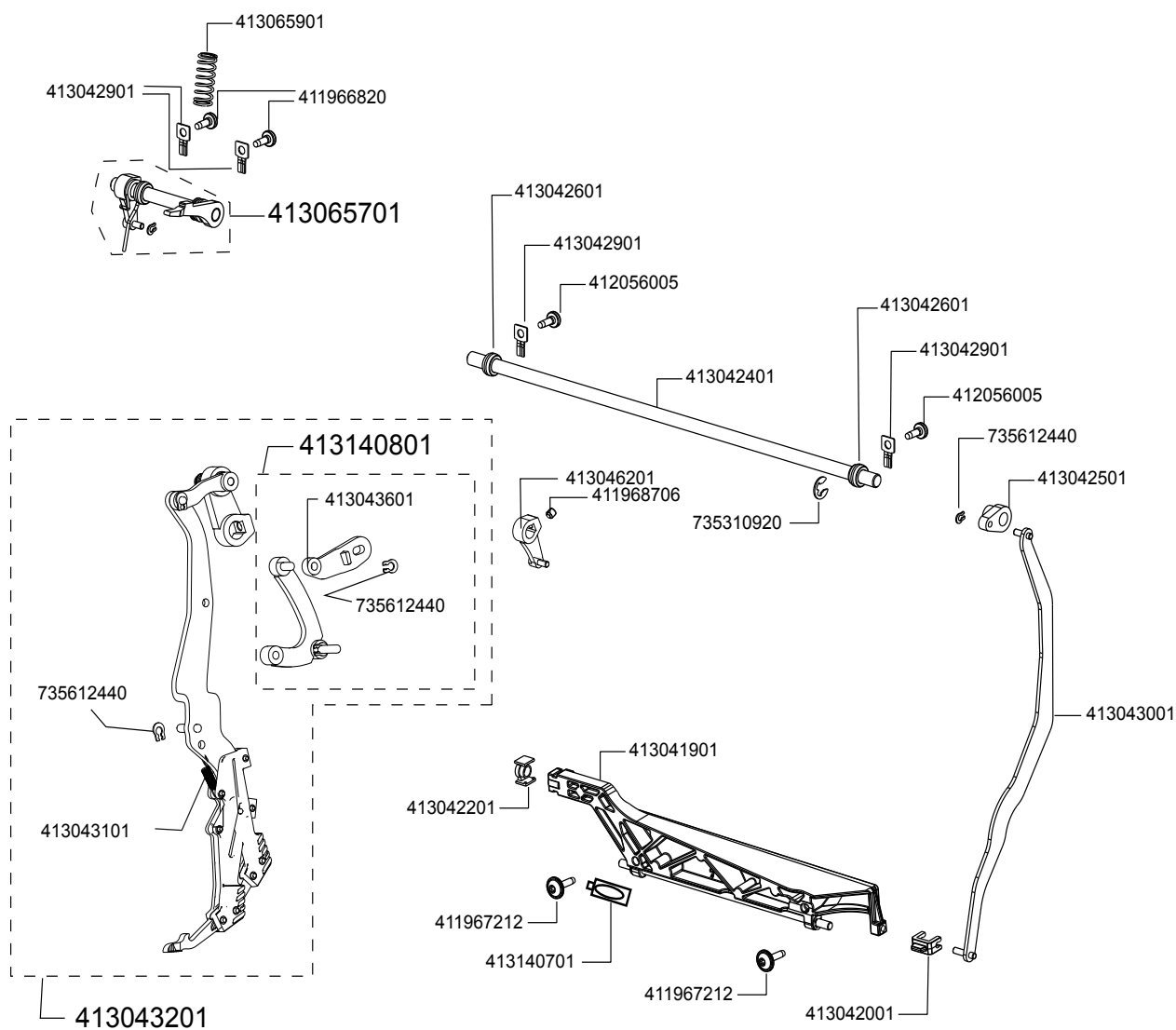


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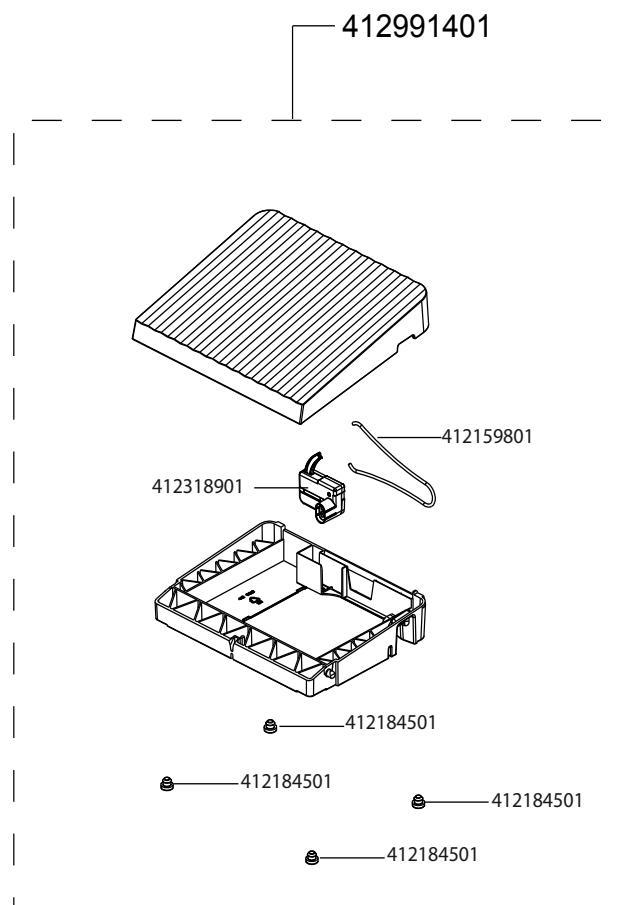
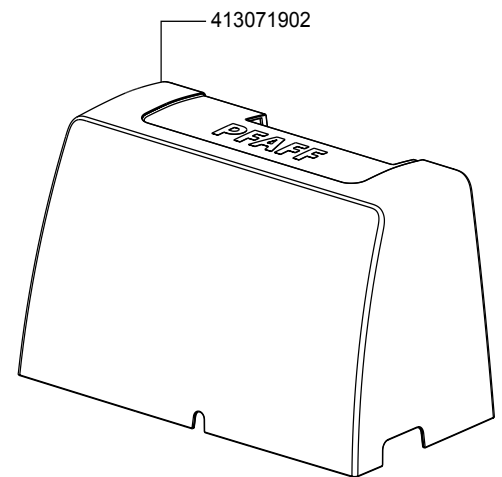
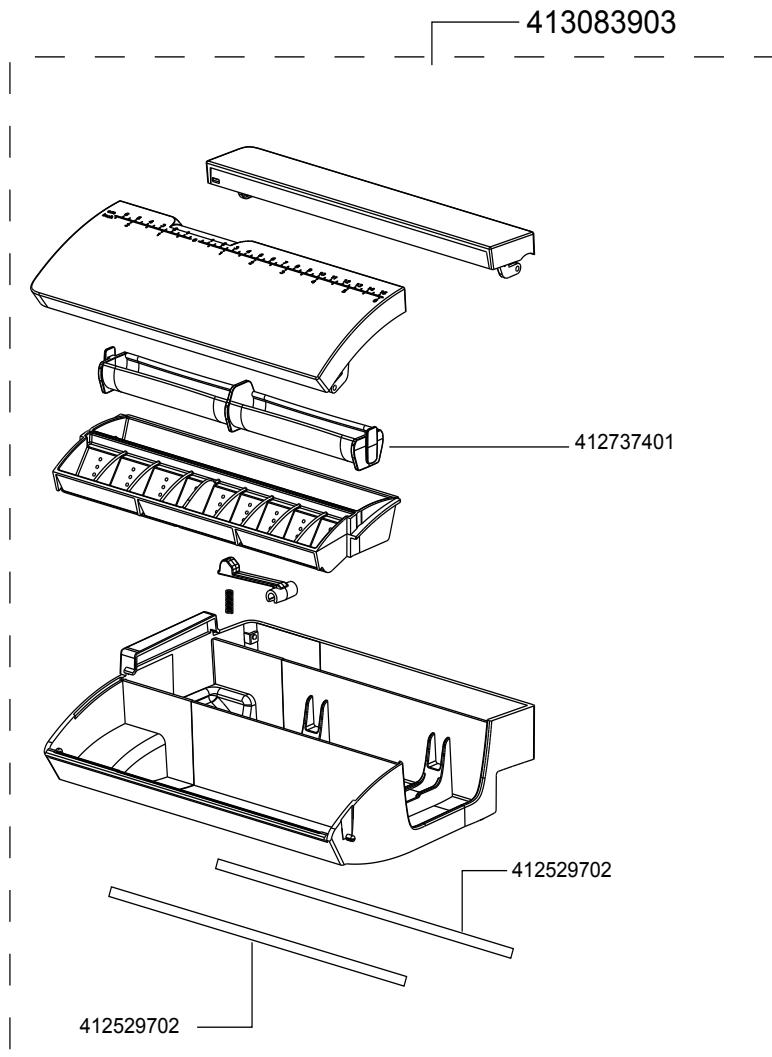


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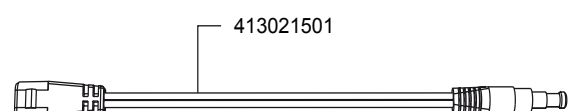
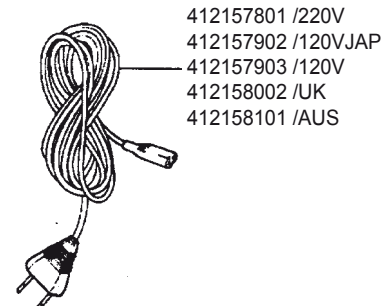




N



POWERCORD



Part nr	Description	Page	Part nr	Description	Page
12 618 140-45000	C-clip	C	412 94 02-01	Thread tension unit cpl.	K
411 96 68-01	Screw	A,J	412 94 02-03	Thread tension unit cpl.	L
411 96 68-03	Screw	K,L	412 94 04-01	Housing thread tension	K,L
411 96 68-07	Screw	K, L	412 94 05-01	Release lever	K,L
411 96 68-13	Screw	B	412 94 06-01	Contact spring	L
411 96 68-20	Screw	C,J,K,L	412 95 45-01	Bottom plate	B
411 96 68-21	Screw	J	412 95 55-01	Bobbinwinder unit cpl.	D
411 96 68-25	Screw	J	412 96 04-01	Thread reel pin	C
411 96 68-28	Screw	G	412 96 15-01	Spring, feed	E
411 96 71-07	Screw	B	412 96 16-01	Link, carrier feed cpl.	E
411 96 72-12	Screw	M	412 96 17-01	Spring	E
411 96 87-03	Set screw	E,J,L	412 96 18-01	Guide block	E
411 96 87-06	Set screw flat	I,M	412 96 28-01	Adjusting screw	E,K
411 96 88-07	Set screw pointed	I	412 96 35-01	Stepmotor unit, feed	E
411 98 06-01	Washer	J	412 96 36-01	Spring	E
412 00 13-01	Washer	J	412 96 37-01	Screw	E
412 05 60-01	Screw	D	412 96 39-01	Bobbin cover	F,G
412 05 60-04	Screw	E	412 96 40-02	Hook cover cpl.	G
412 05 60-05	Screw	B,C,M	412 96 41-02	Hook cover	F,G
412 05 60-06	Screw	D,G,I	412 96 43-05	Stitch plate, Inch/mm	F,G
412 05 60-11	Screw	E	412 96 44-02	Eccentric feed cpl	I
412 19 60-01	Lamp holder	A	412 96 45-01	Dust cover	H
412 21 14-01	Screw	J	412 96 65-01	Calibration stop	J
412 21 14-04	Screw	J	412 96 66-01	Wedge	J
412 21 14-15	Screw	D	412 96 67-05	Upper shaft cpl.	I
412 28 05-01	Screw	G	412 96 79-02	Lower shaft cpl.	I
412 28 19-02	Screw	D,J	412 96 81-01	Shield	I
412 28 54-03	Presser bar	J	412 97 19-01	Belt stretcher cpl.	D
412 28 79-03	Screw	F,G	412 97 39-01	Shield, presserfoot servo	J
412 30 50-01	Foot	B	412 97 42-01	Gearhouse, P-foot servo	J
412 31 60-10	Pin	J	412 97 43-01	Gear wheel P-foot servo prim	J
412 31 60-23	Pin	E	412 97 44-01	Gear wheel P-foot servo sec	J
412 31 60-60	Calibration stop	L	412 98 55-01	Holder	D
412 31 81-01	Clamp	I	412 98 64-01	Sensor board	D
412 32 84-01	Clamp	I	412 99 35-01	Needle threader stop	J
412 34 97-03	Cable	D	412 99 36-03	Crosshead cpl.	J
412 35 33-02	Cogwheel	D	412 99 39-01	Stepmotor	J
412 36 80-01	Lock washer	E	412 99 39-03	Stepmotor	L
412 42 37-01	Knife	A,C,F,G	412 99 77-01	ESD spring	F,G
412 44 28-01	Spring, gear wheel	L	412 99 99-01	Rubberdamper, motor	D
412 47 16-01	Threadtension bobbin	H	413 00 40-04	Checkspring unit cpl.	C
412 50 06-01	Bearing	J	413 00 43-01	Adjusting sleeve	C
412 50 15-01	Bearing	J	413 00 45-01	Thread guide	C
412 50 47-01	Holder, bushing	J	413 00 59-01	Stepmotor	J
412 51 92-02	Check spring	C	413 00 68-02	Spring, Feed frame	E
412 51 93-01	Thread guide	C	413 00 71-01	Fetcher	G
412 52 01-03	Sealing	A	413 00 73-01	Fetcher upper thread	G
412 54 69-12	Cable 18pin	D,J	413 00 74-01	Stepmotor unit cpl. cutter	G
412 54 69-13	Cable 6 pin	D	413 00 75-02	Cutter Unit	G
412 54 69-16	Cable 14pin	A	413 00 77-01	Knife holder	G
412 54 69-17	Cable 20pin	A	413 00 78-01	Spacer, feed	E
412 55 84-01	Damper	I	413 00 90-01	LCD Expression 2.0	A
412 56 97-01	Damper	C	413 00 93-01	LCD Expression 3.0/4.0	A
412 68 51-01	Spring, Presser bar	J	413 01 00-01	Guide pin	G
412 68 76-01	Grounding tape	I	413 01 55-01	Connecting board	J
412 74 17-01	Nut	K,L	413 01 66-48	PC-board Expression 2.0	D
412 74 24-01	Cog wheel	L	413 01 66-50	PC-board Expression 3.0	D
412 84 27-01	Cooling tape	A	413 01 90-01	Screw	J
412 87 63-02	Needle threader cpl.	J	413 01 92-03	Powersupply	B
412 87 67-01	Washer, needle threader	J	413 02 02-01	Cogbelt motor	D
412 87 69-02	Hook cpl.	H	413 02 03-01	Drive belt	I
412 93 01-01	Spring	H	413 02 25-01	Thread knife cpl.	C
412 94 01-01	Shaft	K,L	413 02 41-01	Cable locator	D

Part nr	Description	Page	Part nr	Description	Page
413 02 42-01	Cable clamp	D	413 07 25-01	Cut sensor cpl.	G
413 02 54-01	Nut	E	413 07 56-01	Cable locator	D
413 02 56-01	Retainer	F,G	413 09 39-01	Lever IDT cpl.	M
413 03 10-01	Buttonhole Sensor conn.	J	413 09 43-02	Needle bar cpl.	J
413 03 41-01	Feed dog drop rod	E	413 09 46-02	Thread guide	J
413 03 42-01	Insert, lever feed lift	E	413 09 47-01	Screw	J
413 03 44-01	Screw, reverse threaded	E	413 09 48-01	Screw	J
413 03 47-01	Bottom cover Expression2.0/3.0	B	413 10 15-01	Bobbin sensor cpl.	G
413 03 47-02	Bottom cover Expression 4.0	B	413 10 64-02	Tension discs	K,L
413 03 92-01	Holder presserfoot cpl.	J	413 10 89-01	Bobbin winder Stop	C
413 04 03-01	Handwheel	I	413 11 67-01	Threadbrake	G
413 04 04-01	Screw	J	413 11 71-01	Frontcover Expression 4.0	A
413 04 19-01	Lower IDT linkage	M	413 11 71-02	Frontcover Expression 2.0/3.0	A
413 04 20-01	Clamp IDT	M	413 11 73-01	Cover sewinghead	A
413 04 22-01	Feeder bearing IDT	M	413 11 76-01	Lamp cover	A
413 04 24-01	Shaft	M	413 12 19-01	Frame	A
413 04 25-01	Rear crank IDT	M	413 12 20-01	Display glass Expression3.0/4.0	A
413 04 26-01	Bearing	M	413 12 20-02	Display glass Expression 2.0	A
413 04 29-01	Clamp	M	413 12 85-01	Contact spring	K
413 04 30-01	Link IDT long	M	413 13 64-01	Thread guide	A
413 04 32-01	Spring IDT	M	413 13 99-01	Bushing	B
413 04 36-01	Lower link IDT	M	413 14 07-01	Locking washer	M
413 04 58-01	P-bar guide, IDT Expr 4.0	J	413 14 08-01	Toogle link, IDT	M
413 04 62-01	IDT Link	M	413 14 22-01	Mechanism, feed dog drop	E
413 04 67-01	Adjusting dial	K	413 14 40-01	Keyboard Expression 4.0	A
413 04 73-01	Knife holder cpl.	G	413 14 82-01	Decal cover sewinghead expr 2.0/3.0/QE4	A
413 04 74-01	Take-up link	J	413 15 90-01	Keyboard Expression 3.0	A
413 04 89-01	Thread tension releaser	J	413 15 91-01	Keyboard Expression 2.0	A
413 04 91-01	Microswitch cpl.	D	413 15 95-01	Spring	K,L
413 05 02-01	Kneelift cpl.	B	413 16 21-01	Reflector	A
413 05 16-01	Thread reel disc 22mm	C	413 16 28-01	P-bar guide, IDT Expr 2.0, 3.0	J
413 05 16-03	Thread reel disc 45mm	C	413 16 94-01	Screw	E
413 05 26-01	Lid, XY unit	B	413 18 18-02	Bulb 24V 5W	J
413 05 33-03	Lid cpl. Expression 2.0	B	413 18 18-03	Bulb 24V 3W	A
413 05 33-04	Lid cpl. Expression 3.0	B	413 19 00-01	Thread guide	C
413 05 33-05	Lid cpl. QE 4.0	B	413 20 09-01	Lever, lift feed	E
413 05 36-01	Holder, needle threader	J	413 20 13-01	Feed dog cpl.	E
413 05 60-02	Shaft	L	413 21 85-01	Seal, take-up lever Ver 2	K,L
413 05 61-01	Handle	D	413 23 20-01	Take-up lever Ver 2	J
413 05 65-01	Bushing, handle	D	413 23 22-01	Sheild, take-up lever Ver 2	K,L
413 05 72-01	Cogwheel	J	413 23 84-01	Needle threader cpl.	J
413 05 73-01	Back cover Quilt Expression 4.0	B	413 24 42-01	Sewing head frame cpl.	J
413 05 73-02	Back cover Expression 2.0 -3.0	B	413 26 16-01	Guide servo Cpl	J
413 05 76-01	Reverse button	A	413 26 90-01	Feed unit	E
413 05 89-02	Bobbin case cpl.	H	720 11 96-50	Shaft	K,L
413 05 91-01	Gear, fixed	L	725 52 28-05	Screw	J
413 05 92-02	Gear, movable	L	728 52 22-05	Set screw	J
413 06 02-01	Thread guide	C	728 52 87-05	Screw	H
413 06 03-01	Clip	J	735 31 06-20	C-clip	K,L
413 06 39-01	Cable shield	D	735 31 09-20	C-clip	E,M
413 06 45-01	Thread reel pin	C	735 61 24-40	C-clip	G,M
413 06 46-01	Thread guide	C	735 61 36-40	C-clip	D,J
413 06 47-04	Top cover cpl.	C	735 61 53-40	C-clip	J
413 06 57-01	Link , IDT	M	820 77 30-96	Presser foot	J
413 06 59-01	Spring	M	820 79 30-96	Bobbin	H
413 06 62-01	Knife holder cpl.	A	92 330 111-91000	Motor	D
413 06 74-01	Board, reverse button	A	93 030 174-35000	Thread guide pin	C
413 06 86-01	Spring	B	93 032 050-25000	Thread guide	C
413 06 88-01	Thread guide	A	93 033 118-55000	Screw	C
413 06 97-01	Presserfoot lifter cpl.	J	93 039 068-05000	Thread guidance	C
413 07 00-01	Sleeve, Presser bar	J	93-040 060-05000	Spring	C
413 07 22-01	Connecting part, fetcher	G			

Part nr	Description	Page
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413 02 16-08	Accessory bag cpl.	413 13 60-01 Swe
401 55 55-01	Brush	413 13 60-06 Den
412 38 15-01	Screwdriver	413 13 60-07 Isl
401 53 99-01	Cutter	413 13 60-10 Jap
413 10 56-01	Clearance plate	413 13 60-11 Fin
820 793-096	Bobbin 10 pack	413 13 60-21 Norw
820 774-096	Presserfoot 1A Fancy stitchfoot w IDT	413 13 60-26 Eng
820 256-096	Presserfoot 3 Blindhemfoot w IDT	413 13 60-31 Fra
820 248-096	Presserfoot 4 Zipperfoot	413 13 60-36 Holl
820 672-096	Presserfoot 5M Man. Buttunhole foot	413 13 60-41 Ita
413 03 96-01	Darningfoot	413 13 60-46 Spa
820 249-096	Presserfoot 7 Rolled hem foot w IDT	413 13 60-51 Ger
412 61 07-01	Felt pad	413 13 60-56 Rus
413 15 07-01	Needle box, Inspira	413 13 60-90 Cze
412 57 01-01	Sleeve, lamp	
412 39 77-01	Thread net 15X100	
413 05 16-02	Spoolholder 35mm	
413 17 03-01	Sensormatic buttonhole foot cpl.	
98-80242200000	Edge ruler	
<u>Standard Accessories Quilt Expression 4.0</u>		
413 02 16-09	Accessory bag cpl.	
401 55 55-01	Brush	
412 38 15-01	Screwdriver	
401 53 99-01	Cutter	
413 10 56-01	Clearance plate	
820 793-096	Bobbin 10 pack	
820 774-096	Presserfoot 1A Fancy stitchfoot w IDT	
820 256-096	Presserfoot 3 Blindhemfoot w IDT	
820 248-096	Presserfoot 4 Zipperfoot	
820 672-096	Presserfoot 5M Man. Buttunhole foot	
820 671-096	Presserfoot 6A Emb. foot	
820 249-096	Presserfoot 7 Rolled hem foot w IDT	
820 211-096	Quilt foot	
412 61 07-01	Felt pad	
413 15 07-01	Needle box, Inspira	
412 57 01-01	Sleeve, lamp	
412 39 77-01	Thread net 15X100	
413 05 16-02	Spoolholder 35mm	
413 17 03-01	Sensormatic buttonhole foot cpl.	
98-80242200000	Edge ruler	

PFAFF®

Technische Änderungen vorbehalten
Subject to alterations in design
Sous toute réserve de modifications
techniques
Salvo modificaciones técnicas
Con riserva di modifiche tecniche